

REPLACING A FORTRESS ZIPPER TRACK MOTOR (WITH RESISTANCE BRAKE)

Step 1: Remove the tek screws from the hood and remove the front of the housing box.

Step 2: Remove the roller tube with fabric from the housing box.

Step 3: Place fabric and tube somewhere flat and clean, and unroll the fabric until the roller is exposed.

Step 4: Drill out all the rivets around the motor side of the tube with an 1/8" drill bit. You only need to drill 1/2". Be sure not to drill too deep as you might drill in to the motor.

Step 5: Slide the motor out of the tube. The motor crown, drive and resistance brake should be attached to one another and come out in one piece.

Step 6 :Slide new motor (motor crown, drive and resistance brake) back in to the tube, the same way you took the other one out.

Step 7: Add new rivets or screws where rivets were removed (re drill holes if needed). Rivets and screws provided. If you decide to use the screws, be sure to counter sink the holes before putting them in the tube to prevent the screw heads from damaging the fabric.

Step 8: Roll the fabric back up on the tube making sure it is tight and even on the tube.

Step 9: RE-install tube and fabric with new motor in the box/housing. Replace the front of the housing box and the tek screws.

Step 10: After everything is put back together, you can then set the limits for the new motor following the instructions on the website.